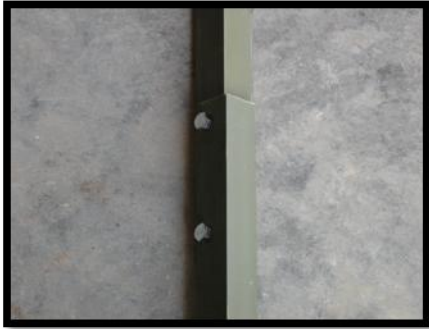


## **5ft. & 10ft. DOUBEL BELLY TOWER ASSEMBLY INSTRUCTIONS**

1. Bolt the 2 pc. Horizontal supports together and legs if it is a 10ft tower.  
Now attach the feet on the legs. Note all slotted holes need flat washers



2. Roll the blind over slowly onto its side with the door facing to one side and reach through the door and hold the floor from falling. **\*NOTE-[Damage to the wall panel may result if the floor is allowed to fall on it.]** Next, one person should get inside the blind to position the floor over the base angle iron pieces on the bottom of the blind. The person inside the blind can use a tapered punch or screwdriver to reposition the floor slightly to obtain the proper alignment. Once the first hole is aligned, insert a 3/8" x 2" blot and washer through the hole in the floor, the hole in the wall and the hole in the angle iron. With the bolt inserted, a washer and nut can be *loosely* attached on the outside. **Do not tighten bolts at this point, leave them loose** Repeat this same process for all floor bolts and angle iron pieces.



3. Next place a leg on the **inside** of the base angle on the lower side of the blind and install 4- 3/8" bolts. **Remember to leave the bolts loose**



4. Once the lower legs have been attached the upper legs may now be attached. You will need a step ladder for 10ft. towers.
5. After attaching the first upper leg you will need to attach a leg support brace between the upper leg and the lower leg. Repeat the process for the other legs. **Remember to leave the bolts loose**



6. Now that the legs have been installed you are ready to install the cross bracing.

Attach the cross brace from the center of one of the base angles to the appropriate leg. Repeat this step for all bracing on 5ft & 10ft towers. On 10ft towers the cross brace goes just below the 5ft section of the legs to the center of the lower horizontal leg brace



Once all the above pieces have been attached you will need to tighten all the bolts. Now you can raise the blind.

**DO NOT ATTEMPT TO RAISE THE TOWER WITH THE LADDER ATTACHED**

7. Next install the hand rails on the ladder [for 10ft towers you will need to bolt the ladder extension on now and tighten the bolts. After all bolts are tight and hand rails have been installed you will need to remove the two bolts on the cross braces under the door now you can raise the ladder and reinstall the bolts and tighten now.



**8. Now you must anchor your blind to the ground. It will blow over and cause major damage to your blind and tower**

## Parts list

### 5ft TOWER

- 4-base angles [2" angle iron]
- 4 – Foot pieces
- 4 – Legs [2" angle iron]
- 2-horizontal leg braces [1 ½" x 65 ½" angle iron]
- 4-2pc horizontal leg braces [1 ½" x 47" angle iron]
- 4- cross- braces [1 ½" x 48 angle iron] narrow side of tower
- 4- cross-braces [1 ½" x 60" angle iron] wide side of tower
- 1 – Ladder and hand rails

### 10ft TOWER

- 4- Base angles [2" angle iron]
- 4 – Foot pieces
- 8– Legs [2" angle iron]
- 2 – Upper horizontal leg braces [1 ½" x 65 ½" angle iron]
- 8 – 2pc. Upper and lower leg horizontal braces [1 ½" x 47" angle iron]
- 4-2pc lower horizontal leg braces [1 ½"x 60" angle iron] wide side of tower]
- 8 – cross-braces [1 ½" x 48" angle iron] narrow side of tower
- 8 – cross-braces [1 ½" x 60" angle iron] wide side of tower
- 1-2pc ladder and hand rails