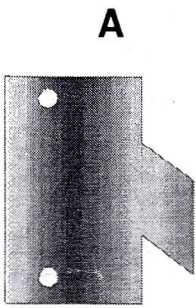




Assembly Instructions Non-Typical1200

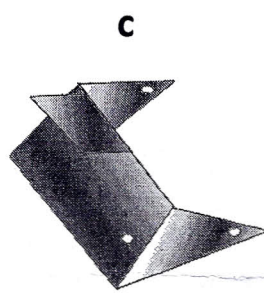
1. Position the end cap (A) at the desired height position. (3 of 4 are pre-assembled at protein height.
 - (1) Protein / Free Choice Feeding – Place one end cap at the top of three of the four leg channels of the hopper. The lid bracket (H) is the fourth.
 - (2) Automatic Timed Feeder – Place one end cap (A) at the second set of inserts from the bottom on each of the four leg channels. Leave eyebolts in top and bottom brackets.
2. Secure each end cap with 1" bolts (B). (Do not over tighten) Attach with a 7/16" socket or wrench. **Note:** Do not tighten bolts until after the legs are inserted into the leg channels.
3. Lid – Attach hinge bracket (C) to the feeder with two 1" bolts (B). (*Note: Leave loose until legs are installed). Slide lid hinge between the holes on the bracket (C). Insert bolt (D), attach wing nut (E) until tight.
4. Attach stop bracket with one 1" bolt and one eyebolt. Then attach flat bracket with one 1" bolt and one eyebolt. **NOTE:** Make sure eyebolts are aligned. Do not tighten until legs are installed.
5. There will be one setscrew collar above the bottom eyebolt and one below the bottom eyebolt to secure handle from allowing lid to open. Attach "S" hook to handle. Crimp closed with pliers. Slide handle through top eyebolt. Slide 1st setscrew collar on handle. Slide handle through bottom eyebolt. Slide 2nd setscrew collar on to handle. Screw bolt should be screwed into the pre-drilled hole that lines up with the handle. Attach other end of "S" hook to this screw bolt. Crimp "S" hook.
6. Insert the feeder legs into the leg channels and tighten the bolts to a snugged down position. Do not over tighten!
7. Install the feeding mechanism of your choice using the 1" bolts (B) to the spout on the bottom of the hopper. Snug down, do not over tighten.
8. Install the four feet into the pipe legs (Before Filling Feeder!)
9. Fill feeder with your choice of feed. We recommend an auger type filling system, such as the Deer Feeder Filler®.



End Cap (1)



1/4-20 x 1" Bolt (4)



Hinge Bracket (1)



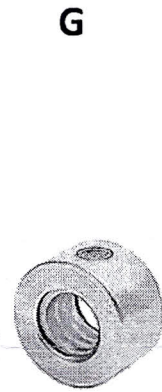
4.5" Bolt (1)



Wing Nut (1)



Flat Head Wing Bolt (2)



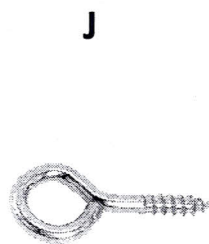
Jam Nut (2)



Flat Bracket (1)



S-Hook (1)



Screw Eye Bolt (1)



Eye Bolt (2)



Nut (2)