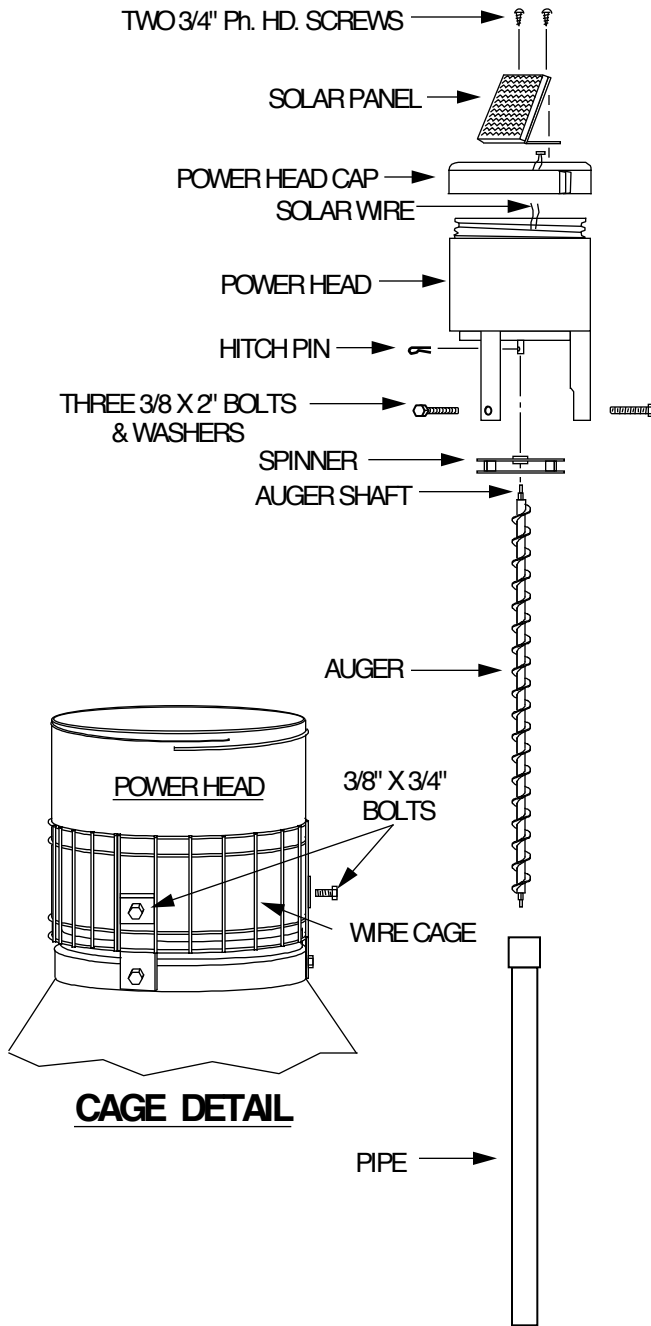


ASSEMBLY INSTRUCTIONS



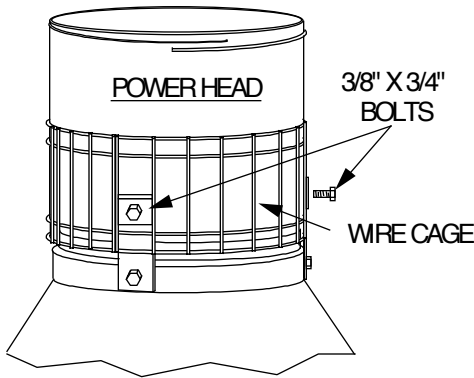
IMPORTANT:
 POSITION BASE WITH TRIANGLE PARRELL TO
 DESIRED FEED LOADING. FEEDER IS DESIGNED
 TO BE LOADED FROM THE BACK OF A PICKUP
 WITH THE TAIL GATE DOWN.

1. PLACE CONE ONTO BASE, ALIGNING TRIANGLES. BOLT TOGETHER WITH FOUR 3/8 X 3/4" BOLTS & WASHERS.
2. PLACE PIPE INTO TOP OF CONE, PRESSING DOWN FIRMLY TILL PIPE STOPS. SECURE PIPE WITH PIPE SET SCREW. REFER TO ADJUCENT DIAGRAM.

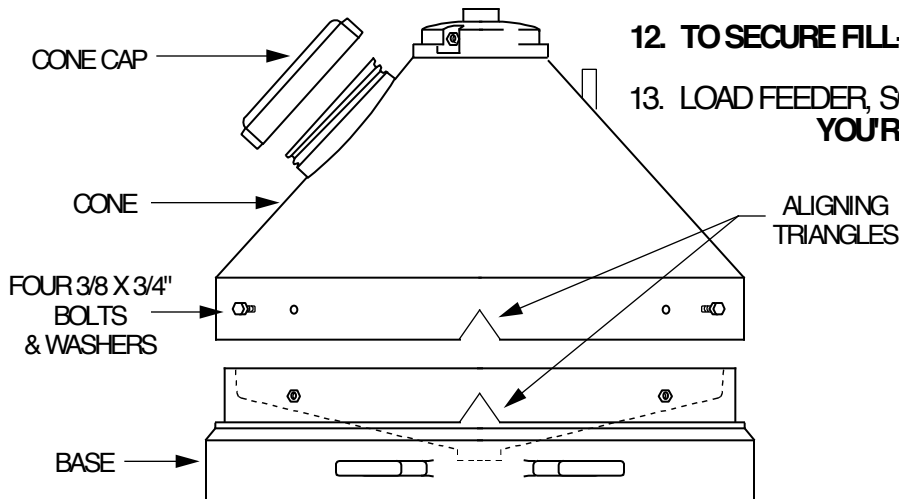
REFER TO ADJUCENT DIAGRAM FOR STEPS 3 & 4

5. SLIDE AUGER INTO PIPE, ALIGNING POWERHEAD LEGS WITH CAVATIES ON CONE. SECURE POWERHEAD LEGS TO CONE WITH THREE 3/8 X 2" BOLTS AND WASHERS. SEE ADJUCENT SHEET FOR SHIELD ASSY.
6. FASTEN SOLAR PANEL TO POWERHEAD CAP WITH TWO SELF PIERCING SCREWS AS SHOWN ON ADJUCENT DIAGRAM.
 NOTE: SOLAR PANEL SHOULD FACE SOUTH IN ORDER TO MAXIMIZE CHARGING EFFICIENCY.
7. ATTACH WIRE CAGE TO POWERHEAD WITH THREE 3/8 X 3/4" BOLTS. (SEE CAGE DETAIL AT LEFT)
8. ATTACH SOLAR PANEL "PIGGYBACKS" TO CORRESPONDING BATTERY TERMINALS.
9. CONNECT MOTOR LEADS TO SAME COLOR LEADS ON TIMER WIRING HARNESS WITH WIRE NUTS.
10. CONNECT WIRING HARNESS TO CORRESPONDING "PIGGYBACKS". PLUG WIRING HARNESS TO TIMER AND TEST.
11. SET TIMER TO DESIRED FEEDING TIME AND DURATION.

CAGE DETAIL



12. TO SECURE FILL-CAP, SEE ADJUCENT DIAGRAM.
13. LOAD FEEDER, SCREW ON CAPS AND **YOU'RE READY TO GO!**



STEPS 3 & 4 ASSEMBLY INSTRUCTIONS

3. PLACE SPINNER (OPEN SIDE DOWN) ON AUGER SHAFT.
SPINNER SHOULD FULLY ENGAGE HEX. PORTION OF AUGER SHAFT.
4. ATTACH AUGER TO MOTOR SHAFT COUPLING WITH HITCH PIN OR COTTER PIN.

